

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:

Lelia Cosimbescu, et al

GREEN ORGANIC LIGHT-EMITTING DIODES

Serial No. 10/662,272

Filed 15 September 2003

Commissioner for Patents P.O. Box 1450 Alexandria, VA. 22313-1450

Sir::

Group Art Unit: 1774

Examiner: Dawn L. Garrett

I hereby certify that this correspondence is being deposited today with the United States Postal Service as first class mail in an envelope addressed to Commissioner For Patents, P.O. Box 1450, Alexandria, VA 22313-1450.

Deidra I Mack

<u>Ougust 2, 2005</u>

DECLARATION UNDER RULE 131

The undersigned, Lelia Cosimbescu, declares that:

She is a co-inventor in the present application.

She is now and has been, since the date of the present invention, an employee of the Eastman Kodak Company.

In accordance with Kodak's established procedure for preparing test samples, she submitted to Kodak research a request to prepare and test samples bearing the run number LC020614-1(A-F) prior to December 19, 2002 (date has been redacted) (See <u>Item 1</u> of the attached Exhibit A).

The date of the submission of Exhibit A is accurate and the typed information was present on the date of submission and contains comparisons A, B, and F, and inventive samples C-E; hand-written notes were entered after receiving the test results.

The following shorthand indications are decoded as follows:

DPQA or Dopant 1: diphenylquinacridone = Inv-1a

t-BuDPN or Dopant 2: di t-butylphenyl napthtacene = Inv-1b

Alq or "Emitter host": tris(8-quinolinolato)aluminum(III)

Thus Exhibit A shows the submission of samples containing a light emitting layer containing a host (Alq), an emitting first dopant (DPQA); and a stabilizing second dopant (tBuDPN).

Exhibit B includes the luminance test results for the samples of Exhibit A, LC020614 (B-F), and is dated prior to December 19, 2002 (date has been redacted at <u>Item 2</u>).

Exhibit C includes graphic stability test results (Operational Fade) represented by the luminance loss on the left axis and voltage increase on the right axis. The graph is based on numerical results as exemplified by Exhibit D for sample LC020614-1B and C dated prior to December 19, 2002 (date has been redacted at Item 3.)

The foregoing demonstrates that an electroluminescent device containing a host (Alq), a light-emitting first dopant (DPQA) and a stabilizing second dopant (tBuDPN), was reduced to practice by the present inventors prior to December 19, 2002.

The undersigned declares further that all statements made herein of the undersigned's own knowledge are true and all statements made on information and belief are believed to be true. These statements are made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

Lelia Cosimbescu

Date: Aug 2 nd, 2005

2 Green Dopant

	LC0200	614-		· Ç	an 2 ho	ive Spl	le bac
Charles (Fales	ITEM	.)	Stal.	off.	an I ha	se l'	1960
	Cosimbescu			$\sim (1 . 1)$	of a a	- <i>U</i>	1 . 10 00
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and objective	DPQA+stabil		y was	,	13. 43.31	,	
saldmetfor temp.	DPQA (350)/	stab(275)t-BuD	PN∜				
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10010 0010	Polytronics	glass		a de la companya de Companya de la companya de la compa			
retreatment:	0 5	A CHARLES					
diti-material	CFx	CFx	CFx	CFx	CFx	CFx	50
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THE PART OF THE PA	//*//50	750	750.0	750	750	750	
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illekriess (A)	AUU YU	Wa I Sazi		10005.59		93.75	
Face (NS)	F16	19.7	876	37/6	37/5	375	
Etateaniop/low		- 26 18	375	28575	3/8	277	
EMIL dopant PATE	IZ/IDPOA					7/	BATCH
Dopant Volume %	none	DROA	DPQA	DPQA	DPQA	DPQA	1839
Thickness (A)	0. /	0.60%	0.60%	0.60%	0.60%	0.00%	
Rate (A/s)	\	2,202,25 293		2.25	2.25	0	282°C
Dopant 2 RATIO 22	t-BuDPN	1-BuDPN		(2:46)	(2.23)		1
	0.0%	0.0%	BuDPN	t-BuDPN	FBUDPN	L-ButOPN	1
Thickness (A)	0	()	1875 0.59/4175	3.75 1.04825		5.0%	
EILE 的是《朱水文》。		USISSTE	64110-34	.04(3.8),88	.2(21944	18.27	
Thickness (A)	24 375	375	375	275		DESCRIPTION OF STREET	l.
Rate (A/s) /	10/	0.0	373	375	375	375	
Cathode: Mg/Ag						transferance and the A	
	to22000	2000	2000	2000	2000 T	74 CX	
Mg rate (A)	10,	10	10	10	2000	2000	
Ag thickness (A)	19,200	200	200	200	200	10	
Ag rate (A/ /		1	4.			200	,
Device data @ 20 m/s	- A - 34	Ne∦B∷	· C	D	<u>Para E</u> asta	1 2002: 30 = 2,470	
1011030			I	T		##F TOO	
W/A							
Cd/A							
CIEx					-		
CIEy							
L (cd/m^2)			·		——————————————————————————————————————		
peak wavelength Thickness (A)			·				
PEDOT thickness							
Turnon field							
% drop @ 100 h							
T _{1/2} (Hour)							
						1.00	
t-BUDPN Temps	\times	\times	216°C	225.Hg	24798	248.7°C	
Temps	-			• -		10.70	

Exhilit B

Std Cell 4Qu, Z:\Utilities\Lab\IEW Tests\RDIO\Std Cell 4Quad.vi Last modified on 3/12/02 at 9:31 AM Printed or: \(\overline{\text{L}} \varphi_{\text{Pn}} \varphi_{\text{a}} t + 16 PM

Standard Cell 4-Quad	Cell Size (cm/2) Test Start Time (sex.)	Quadrant "3"	Curr Density Luminance Radiance Efficiency Curr Density Cod/m/2 Cod/m/2	Sily Luminance Radiance Efficiency (22) (cd/m²/2) (w/Sr/m²/2) (lm/w) (nm) (nm) (nm) (nm) (nm) (nm) (nm) (nm	Write Data File? Serial Port (0) K2400 GPIB Address Compliance Level
	>> Enter P	. Que	Curr Density Luminar {mA/cm^2} {cd/m^{\text{CIE}}} {cd/m^{\text{CIE}}} x {CIE} {CIE} 0.326 0.636 Current Voltag {mA} {VDC} 7.91 Yield Efficac {cd/A} {Im/W} 5.13 [513]	Curr Density Luminar {mA/cm^2} {cd/m^3} {cd/m^3} {cd/m^3} {cd/m^3} {cd/m} {cd/E} {cd/m} {cd/A}	Data File Pathname

Std-Cell 4 Quad Page 1

Exhibity

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12.46 选进的管理 Bandwidth {nm} Efficiency {Im/W} 350 375 400 425 450 475 500 525 550 575 600 625 650 675 700 725 750 775 800 Efficiency {W/A} 6/14/02 4:12 PM 130 Radiance {W/Sr/m^2} Peak WL 1.79 524.0 (mu) Run Time (sec) Quadrant "3" Test Date Fest Start Time Luminance {cd/m^2} Voltage (VDC) 8.50 Efficacy (Im/W) (CIE) 525 Curr Density {mA/cm^2} Current (mA) Yield {cd/A} (CIE) 2.000 Cell Size (cm^2) 100.0E-3 Efficiency {Im/W} Bandwidth Efficiency {W/A} 26.0 (mm) Radiance {W/Sr/m^2} Peak WL (nm) 1.88 524.0 Quadrant "2" Luminance {cd/m^2} Efficacy {Im/W} Voltage {VDC} (CIE) 0.633 523 Standard Cell 4-Quad Curr Density {mA/cm^2} 7 20.0 (CIE) Current (mA) 2.000 Yield {cd/A} 4.92 0.015 LC020614-1-E Sandwidth {nm} 56.0 Sandwidth {nm} Efficiency {Im/W} Efficiency {Im/W} Efficiency {W/A} 0.03 Efficiency {W/A} 0.03 1.76 56.0 1.73 Radiance {W/Sr/m^2} Radiance {W/Sr/m^2} Peak WL {nm} Peak WL {nm} 524.0 528.0 1.81 1.77 >> Enter Panel ID >> 18 Characters Max. Quadrant "1" Quadrant "4" Luminance {cd/m^2} Luminance {cd/m^2} Voltage {VDC} Efficacy {Im/W} Efficacy (Im/W) Voltage {VDC} (CIE) 0.633 950 8.48 932 (CIE) 8.44 525 526 Data File Pathname Curr Density (mA/cm^2) 20.0 Curr Density {mA/cm^2} X (CIE) 0.326 Current (mA) 2.000 Yield (cd/A) Current (mA) 2.000 Yield {cd/A} 20.0 (CIE) 0.327 4.75 4.66

K2400 GPIB Address Compliance Level

25

24

Write Data File? Serial Port {0}
No [33] Yes 50

z:\data\rdio data\lum4nc\LC020614-1-E LUM4NC 6930323.DA

ExhibitB

Std Cell 4Qua. Ji Z:\Utilities\LabVIEW Tests\RDIO\Std Cell 4Quad.vi Last modified on 3/12/02 at 9:31 AM Printed or. Deal 4:11 PM

Standard Cell 4-Quad Cell Size (cm^2) Test Date	Quadrant "2"	Figure Radiance Radiance Efficiency Curr Density Luminance Radiance Efficiency Curr Density Luminance Radiance Efficiency Curr Density Luminance Radiance Efficiency Curr Density Cu	Quadrant "4" Quadrant "4" Quadrant "4" 0.045 Imance Radiance Refliciency Immodels (Im/W) 260 [2.36 [2.35] 0.035 260 [2.36 [2.35] 0.035 261 [2.36 [2.35] 0.035 262 [2.36 [2.35] 0.002 263 [2.36 [2.35] 0.002 264 [528.0] 0.025 384 [528.0] 0.015 364 [528.0] 0.010 0.000 0.000 0.000 0.000 0.000 0.000 0.000 0.000 0.000 0.000	Data File Pathname Write Data File? Serial Port {0} K2400 GPIB Address Compliance Level
>> Enter Panel ID >>	18 Characters Max 18 Quadrant "1"	Curr Density	Curr Density	Data File Pathname

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Std Cell 4Qua.... Z:\Utilities\LabVIEW Tests\RDIO\Std Cell 4Quad.vi Last modified on 3/12/02 at 9:31 AM Printed on Them 2 at 4:08 PM

Test Date 6/14/02	Cell Size (cm/2) Test Start Time 4:06 PM	Quadrant "3"	Efficiency (mA/cm (mA/cm (mA/cm (mA/cm (mA/cm (mM) (CIE) (20.0 Efficiency (W/A) (mA/) (mA/A) (mA/CmA/A) (mA/A) (mA	No some Yes 300 N2400 Grib Address Compliance Level
Standard Cell 4-Quad	J-	Quadrant "2"	Curr Density Luminar (Cdm/Cod/Cod/Cod/Cod/Cod/Cod/Cod/Cod/Cod/Cod	
Stance	>> Enter Panel ID >>	Quadrant "1"	Curr Density Luminance Radiance Efficiency (CIE) (CG/m^2) (W/Sr/m^2) (Im/W) (CIE) (CIE) (Im/W) (Im/M) (CIE) (CIE) (Im/W) (Im/M) (CA/A) (Im/W) (Im/W) (Im/W) (CA/A) (Im/W) (Im/W) (Im/W) (CAIT Density Luminance Radiance Efficiency (MA/Cm^2) (CA/M^2) (W/Sr/m^2) (Im/W) (CIE) (CA/M^2) (CA/M^2) (Im/M) (CIE) (CA/M^2) (CA/M^2) (MA/A) (CIE) (CA/M^2) (CA/M^2) (CA/M^2) (CA/A) (CA/M^2) (CA/M^2) (CA/M^2) (CA/A) (CA/A) (CA/M^2) (CA/M^2)	2:\data\rdio data\lum4nc\LC020614-1-C LUM4NC 6929993.DAT

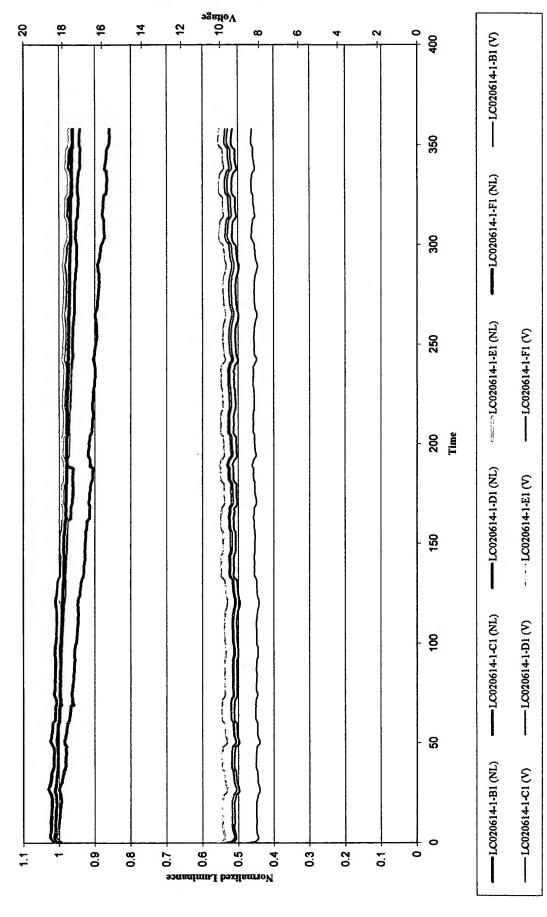
Exhibition Page 1 Std. Cell 4 Quad

Std Cell 4Que Z:\Utilities\LabVIEW Tests\RDIO\Std Cell 4Quad.vi Last modified on 3/12/02 at 9:31 AM Printed or Tem22: 4:06 PM

Standard Cell 4-Quad	Coll Size (cm/2)	Quadrant "3"	Efficiency {mMcm/s} {mMcm/s} Curr Density {mM/sr/m²s} {mMcm²s} {mM/sr/m²s} Efficiency {mMcm²s} {mM/sr/m²s} {mM/sr/m²s} Efficiency {mMcm²s} {mM/sr/m²s} {mM/sr/m²s} Efficiency {mM/sr/m²s} {mM/sr/m²s} {mM/sr/m²s} Efficiency {mM/sr/m²s} {mM/sr/m³s} {mM/sr/m²s} {mM/sr/m³s} {	0.0000	Efficiency (10,060 10,000	Data File Pathname Write Data File? Serial Port {0} K2400 GPIB Address Compliance Level A 2.\data\rightarrow data\rightarrow
6		" - 1"	Radiance Effic {W/Sr/m^2} {Im 7 3.20 3. Peak WL Banc {nm} {nm} {n 528.0 24 [W] {W}	"4"	Radiance Effic (W/Sr/m^2) {Im 3.13)614-1-B LUM4NC
b	>> Enter Panel ID >> 18 Characters Max	Quadrant "1"	Luminance {cd/m^2} 1727 1727 (C E) 0.649 (VDC) 7.97 Efficacy {m/W} 539 (m/W)	Quadrant "4"	Luminance {cd/m^2} 1697 1697 (CIE) (CI	name nta\lum4nc\LC02(
			Curr Density {mA/cm^2}		Curr Density {mA/cm^2}	Data File Pathname

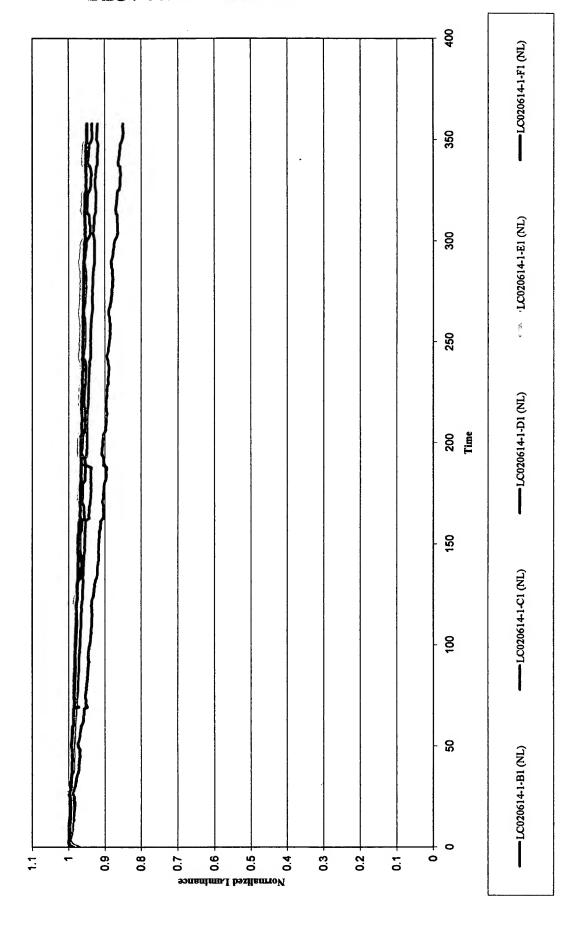
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Operational Fade @ 20 mA/cm²



DYPT C

Normalized Luminance vs. Time



Cell ID:

LC020614-1-B1 Initial Lumi

1727

Start Date:

Item 3

Comments:

d time	V OLED	V Se	nsor	Lum.	Abs. Lum.	Norm. Lum.
. (9	.711	1.743	1	1727	0.989217
0.4	4 9.	.494	1.738	0.997131	1722.046	0.986379
0.4		.492	1.737	0.996558	1721.055	0.985812
0.4			1.737	0.996558	1721.055	0.985812
0.9			1.735	0.99541	1719.073	0.984677
0.9			1.742	0.999426	1726.009	0.988649
0.9			1.739	0.997705	1723.037	0.986947
0.6			1.742	0.999426	1726.009	0.988649
0.6			1.741	0.998853	1725.018	0.988082
0.7			1.745	1.001147	1728.982	0.990352
0.9			1.749	1.003442	1732.945	0.992622
1.1			1.749	1.003442	1732.945	0.992622
1.2			1.753	1.005737	1736.908	0.994892
1.4 1.6			1.753	1.005737	1736.908	0.994892
1.7			1.753	1.005737	1736.908	0.994892
1.9			1.757	1.008032 1.008032	1740.871 1740.871	0.997162
2.			1.757 1.756	1.000032	1740.871	0.997162 0.996595
2.2			1.758	1.007438	1739.861	0.99773
2.4			1.758	1.008606	1741.862	0.99773
2.6			1.759	1.00000	1741.862	0.998297
2.7		283	1.76	1.009753	1743.844	0.998865
2.9		281	1.76	1.009753	1743.844	0.998865
3.4			1.761	1.010327	1744.835	0.999432
3.2			1.762	1.010901	1745.826	1
3.4			1.761	1.010327	1744.835	0.999432
3.6			1.759	1.00918	1742.853	0.998297
3.7		297	1.76	1.009753	1743.844	0.998865
3.9			1.759	1.00918	1742.853	0.998297
4.1	9.	305	1.757	1.008032	1740.871	0.997162
4.2	9.	319 1	1.757	1.008032	1740.871	0.997162
4.4	9.	326 1	1.757	1.008032	1740.871	0.997162
4.6	9.	324	1.754	1.006311	1737.899	0.99546
4.7		341 1	1.755	1.006885	1738.89	0.996027
4.9		347 1	1.754	1.006311	1737.899	0.99546
5.1		347 1	1.753	1.005737	1736.908	0.994892
5.6			1.751	1.00459	1734.927	0.993757
6.1		9.38	1.75	1.004016	1733.936	0.99319
6.6			1.747	1.002295	1730.963	0.991487
7.1			1.746	1.001721	1729.972	0.990919
7.6			1.746	1.001721	1729.972	0.990919
8.1			1.745	1.001147	1728.982	0.990352
8.6			1.744	1.000574	1727.991	0.989784
9.1	9.	409 1	1.744	1.000574	1727.991	0.989784

Cell ID: LC020614-1-C1Initial Lumi

1524

Start Date:

Them 3 Comments:

 •		

d time	V OLED	V Sensor	Lum.	Abs. Lum.	Norm. Lum.
		4 ===	_	.4.	
0		1.586	-1	1524	0.976601
0.4		1.603	1.010719	1540.335	0.987069
0.4		1.603	1.010719	1540.335	0.987069
0.4 0.5		1.604	1.011349	1541.296	0.987685
0.5		1.603	1.010719	1540.335	0.987069
0.5		1.606	1.01261	1543.218	0.988916
0.6		1.605 1.606	1.01198	1542.257	0.9883
0.6			1.01261 1.01261	1543.218	0.988916
0.7		1.606 1.61	1.015132	1543.218 1547.062	0.988916
0.9		1.612	1.015132	1547.062	0.991379 0.992611
1.1		1.612	1.016393	1548.984	0.992611
1.2		1.615	1.018285	1551.866	0.994458
1.4		1.616	1.018916	1552.827	0.995074
1.6		1.616	1.018916	1552.827	0.995074
1.7		1.618	1.020177	1554.749	0.996305
1.9		1.619	1.020807	1555.71	0.996921
2.1	8.094	1.619	1.020807	1555.71	0.996921
2.2		1.62	1.021438	1556.671	0.997537
2.4		1.621	1.022068	1557.632	0.998153
2.6		1.62	1.021438	1556.671	0.997537
2.7		1.62	1.021438	1556.671	0.997537
2.9	8.083	1.62	1.021438	1556.671	0.997537
3.1	8.084	1.619	1.020807	1555.71	0.996921
3.2	8.094	1.62	1.021438	1556.671	0.997537
3.4	8.098	1.62	1.021438	1556.671	0.997537
3.6	8.098	1.619	1.020807	1555.71	0.996921
3.7	8.115	1.62	1.021438	1556.671	0.997537
3.9	8.125	1.62	1.021438	1556.671	0.997537
4.1	8.132	1.62	1.021438	1556.671	0.997537
4.2	8.143	1.62	1.021438	1556.671	0.997537
4.4	8.148	1.62	1.021438	1556.671	0.997537
4.6	8.142	1.62	1.021438	1556.671	0.997537
4.7	8.149	1.622	1.022699	1558.593	0.998768
4.9	8.147	1.622	1.022699	1558.593	0.998768
5.1	8.142	1.622	1.022699	1558.593	0.998768
5.6	8.143	1.623	1.023329	1559.554	0.999384
6.1	8.151	1.623	1.023329	1559.554	0.999384
6.6	8.16	1.623	1.023329	1559.554	0.999384
7.1	8.17	1.622	1.022699	1558.593	0.998768
7.6	8.17	1.623	1.023329	1559.554	0.999384
8.1	8.173	1.623	1.023329	1559.554	0.999384
8.6	8.169	1.622	1.022699	1558.593	0.998768
9.1	8.159	1.623	1.023329	1559.554	0.999384

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